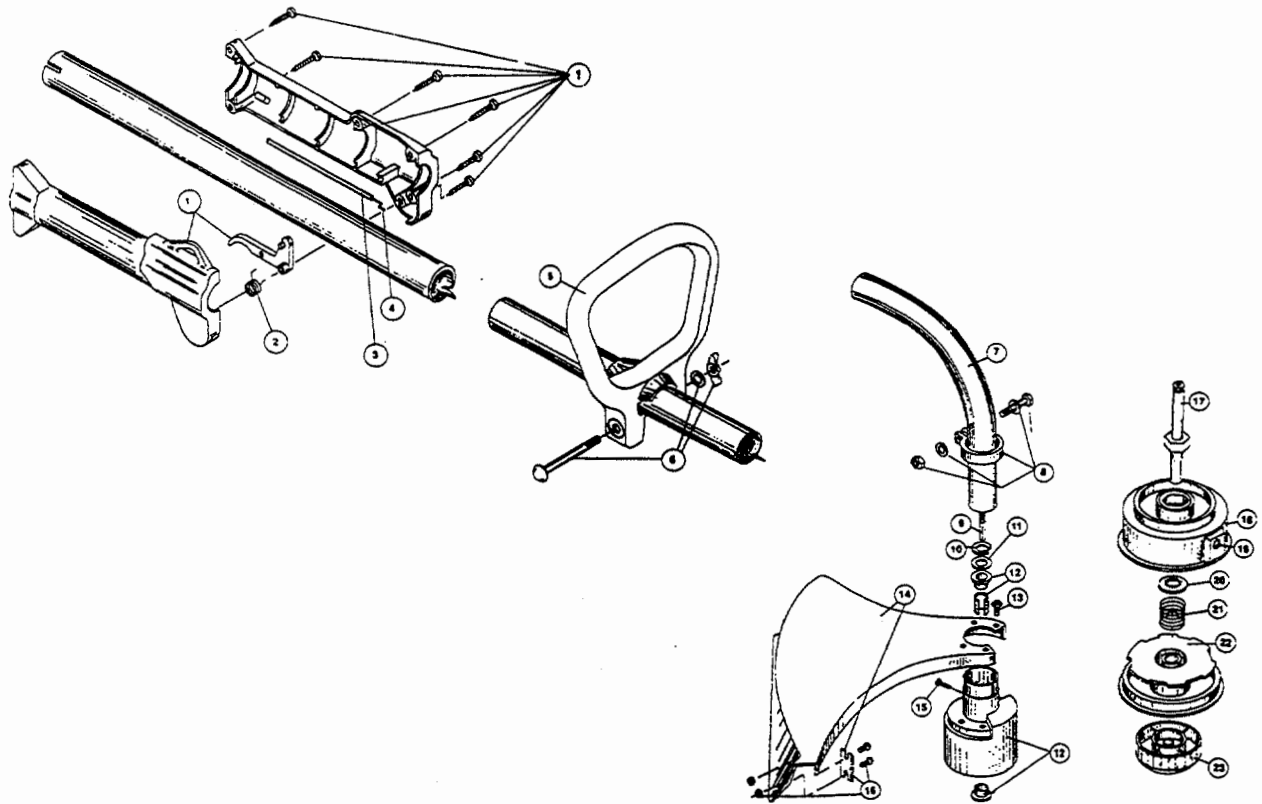


Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)	33	180036	Wire Lead
2	682052	Choke Knob Assembly	34	610300	Pull Handle
3	610312	Air Cleaner Filter	35	613103	Rope
4	682505	Carburetor Mounting Screw Assembly	36	153597	Upper Clamp Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	37	180275	Starter Housing Assembly
5	147640	Throttle Adjustment Assembly (Tillotson)	38	683390	Module Assembly
5	180092	Throttle Adjustment Assembly (Zama)	39	610311	Spark Plug
6	147572	Carburetor Assembly	40	180119	Muffler Assembly (includes item 41)
7	610675	Carburetor Gasket (10 pack)	41	147575	Muffler Mounting Bolt Assembly
8	683974	Primer and Hose Assembly	42	610672	Exhaust Gasket (10 pack)
9	180033	Carburetor Mount Assembly	43	147598	Cylinder Assembly
10	147573	Reed Assembly	44	180001	Piston and Rod Assembly
11	612134	Rear Mounting Pad	45	145564	Cylinder Gasket Kit
12	612115	Carburetor Mount Gasket (10 pack)	*	180012	Engine Hardware Kit
13	180002	Power Shaft Assembly	*	180011	Engine Gasket Kit
14	147015	Crankcase	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
15	682041	Inner Bearing Assembly	*	147170	O.E.M. Carburetor Repair Kit (Tillotson)
16	610309	Seal	*	180090	O.E.M. Carburetor Repair Kit (Zama)
17	610308	Outer Bearing Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
18	682040	Snap Ring Assembly	*	147171	Gasket-Diaphragm Repair Kit (Tillotson)
19	180044	Fuel Tank Assembly (includes items 20-22)	*	180091	Gasket-Diaphragm Repair Kit (Zama)
20	180000	Fuel Cap Assembly	*	180013	Piston Ring
21	147290	Return Line Assembly	*	180010	Short Block Assembly (items 13-18, 39, 43-45)
22	682039	Fuel Line Assembly	*	180009	Crankcase Service Assembly (items 13-18)
23	145308	Front Mounting Pad	*	610676	Flywheel Key (10 pack)
24	153520	Shroud Assembly	*	147544	Starter Housing Screw Set
25	683078	Shroud Extension and Stand			
26	153624	Flywheel Assembly			
27	610303	Square Drive Nut			
28	683856	Recoil Pulley Assembly	*	not shown	
29	613102	Recoil Guide			
30	153644	Pulley Retainer Assembly			
31	611061	Rope Guide			
32	180035	Switch Assembly			

The above part numbers are for serial numbers 102021683 thru 304051230.

# BOOM & TRIMMER PARTS - IDC 500-2



Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	147594	Throttle Cable Housing
4	610315	Throttle Cable
5	145819	D-Handle
6	153523	D-Handle Hardware Assembly
7	180094	Drive Shaft Housing Assembly
8	153597	Lower Clamp Assembly
9	682064	Flexible Drive Shaft
10	145570	Retaining Ring
11	145567	Washer
12	153312	Bushing Housing Assembly
13	153318	Guard Mounting Screw Assembly
14	147593	Guard and Blade Assembly
15	145569	Anti-Rotation Screw
16	682061	Blade Assembly
17	153313	Spool Shaft
18	153619	Outer Spool and Eyelet Assembly

Item	Part No.	Description
19	145566	Eyelet
20	610660	Retainer (10 pack)
21	610317	Spring
22	153600	Inner Reel
23	153066	Bump Head Knob Assembly

### Optional Accessories

- 610375 Monofil Cutting Line, 50 ft.
- 153577 Spool and 30 ft. Line Assembly
- 682075 Shoulder Strap Assembly
- 147541 IDC 2-Cycle Oil (4 oz. can)
- 147823 Complete Cutting Head Assembly (8-23)
- not shown